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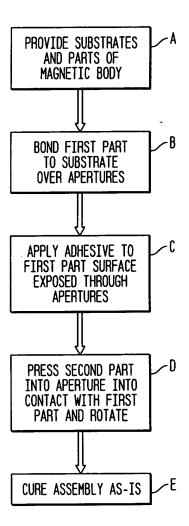
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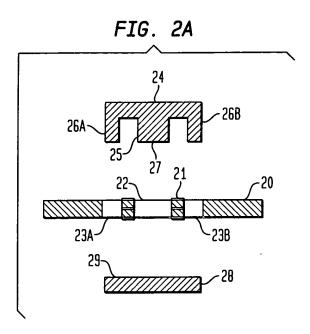
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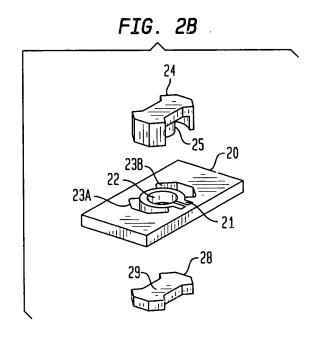
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FIG. 1











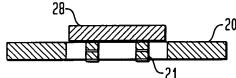
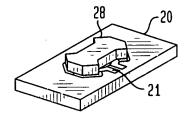


FIG. 3B





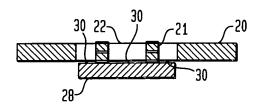
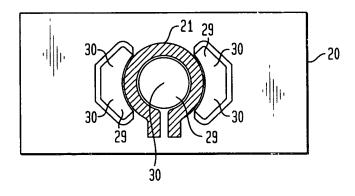


FIG. 4B



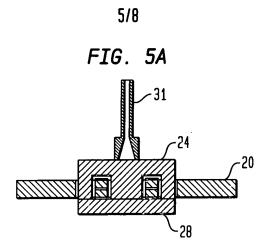


FIG. 5B

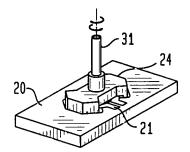


FIG. 5C

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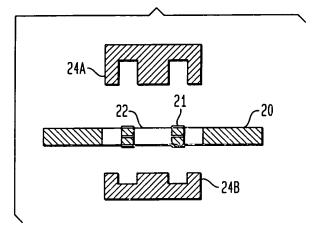


FIG. 6B

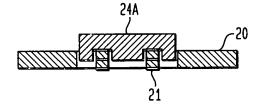


FIG. 6C

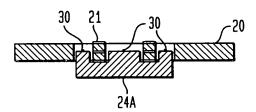
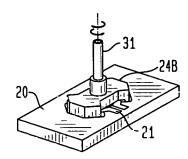


FIG. 6D



56.0° 70.0° 83.9° 97.4° 107.0° 121.0° 135.0° 135.0° 149.0° 183.0° 191.0° 205.0° 5:15:0 250 | PRE-HEAT| PRE-HEAT| PRE-HEAT| SOAKED | SOAKED | SOAKED | TRANSITION REFLOW | REFLOW | REFLOW | COOKING | COOKI 5:37:5 5:00:0 4:22:5 3:45:0 210. 3:07:5 200 2:30:0 190 1:52:5 130 180 1:15:0 14.0° 28.0° 42.0° 150 0:37:5 140 125 - 13023-225-200-175-150-100-75-50-

(mm:ss:t)

